



## **DEVELOPMENT OF A PROGRAM FOR PROCESSING 3D MODELS OF OBJECTS IN A COLLABORATIVE ROBOT WORKSPACE USING AN HD CAMERA**

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### **Abstract**

This article presents the research of methods for program development for processing 3D models of objects in a collaborative robot workspace using an HD camera. The features of creating and processing a point cloud in real time under different lighting conditions and image refresh rates are considered, and the influence of these factors on the accuracy of object recognition is also assessed. The presented experimental results show the optimal settings to ensure stable operation of the system in various production conditions. The proposed methodology allows to increase the accuracy and speed of the manipulator operation due to improved visual processing of images and 3D models.

**Keywords:** Industry 5.0, 3D Model Processing, Collaborative Robot, Manipulator, Hd Camera, Point Cloud, Object Recognition.

### **Introduction**

In today's industrial environment, which is increasingly oriented towards Industry 5.0, the interaction between humans and robots is becoming particularly relevant. Collaborative robot manipulators, or cobots, perform tasks that were previously only available to humans, providing high accuracy, flexibility and speed in production. One of the main conditions for their effective operation is the ability to accurately process and interpret data about the environment, especially in the form of three-dimensional models of objects located in the robot's working area [1]-[6]. Processing 3D models allows the robot to quickly and correctly adapt to changes in the environment, avoid obstacles and interact with various objects, which significantly increases its safety and efficiency. Various methods and approaches can be used here





[7]-[25]. In particular, the availability of accurate algorithms for analyzing and processing such models is key to the successful use of robots in various industries, from the automotive and electronics industries to logistics and medicine.

At the same time, the development of effective algorithms for processing 3D data is a challenge due to the large amounts of data, the complexity of calculations and the need for high accuracy for successful recognition and classification of objects [26]-[30]. The use of modern methods of machine learning and computer vision, in particular deep neural networks, opens up new possibilities for processing three-dimensional models [31]-[42]. The combination of such technologies with libraries, such as Open3D and Point Cloud Library (PCL), allows you to create tools for detailed scanning and analysis of objects, which reduces the risk of errors and increases the speed of decision-making. In this context, research and development of algorithms for processing 3D models of objects in the working area of cobots are important for improving autonomous solutions and improving the quality of human-robot cooperation. The growing demand for robotic systems that can interact with the environment in real time and work safely next to people makes it necessary to conduct such research. Therefore, the development of algorithms that optimize the processing and recognition of objects in the robot space is a relevant topic for scientific research and practical applications in the field of new generation industrial and service robots.

### **Related works**

Detection and recognition of objects is becoming especially relevant due to the increasing implementation of Industry 5.0 principles. Naturally, many scientists are working on this problem and dedicating their works to it. Let's look at several recent such works.

Let us begin with the work [43] where the authors present an overview of Computer Vision use in the Fifth Industrial Revolution. They also identify and present the changes between the two consequent periods: Industry 4.0 and Industry 5.0.

Rane, N. in [44] note that real-time object detection technologies, notably You Only Look Once (YOLO) and Faster Region Convolutional Neural Network (Faster R-CNN) algorithms are central for object detection. But the author explores challenges such as data privacy concerns, computational complexity, and ethical considerations. These technologies are shaping a smarter, more connected, and efficient future across diverse sectors.

In their turn, Wang, H., and co-authors in [45] propose a reasoning approach towards factory unsafe states based on Digital Twin. First, a machine-readable semantic





reasoning framework is introduced. Second, the ontology of unsafe states during production is modeled. Then, a high-fidelity virtual Digital Twin Workshop is constructed, which can simulate various workshop unsafe states and generate a virtual dataset.

Industry 5.0 focuses on collaboration between humans and machines, demanding robustness and efficiency and the accuracy of intelligent and innovative components used [46]. The paper [46] note that multimodal co-learning is one such approach to study the robustness of sensor fusion for missing and noisy modalities.

The paper [47] note that Cyber-Physical Human-centered Systems (CPHSs) have emerged to leverage operator capabilities in order to meet the goals of complex manufacturing systems towards human-centricity, resilience and sustainability. Such a CPHS enables increased operator safety and operation tracking in manufacturing processes that rely on collaborative robots and heavy machinery.

Researchers in [48] present an end-to-end vision system for bin-picking applications at the edge of industrial premises via industrial computers, where bin-picking refers to the dedicated selection and displacement of objects into designated areas. Our system is designed for human-robot collaboration in a range of distinct challenging industrial environments with a focus on automatically learning new objects.

So we see that the problems arising during the implementation of the principles of Industry 5.0 are quite diverse and attract many researchers. Further in this work we will present our solution to the problem of ensuring safety, namely, the definition of objects in the workspace of a collaborative robot.

### **Mathematical representation of image processing for object recognition and point cloud construction with 3D model visualization**

To develop an algorithm for processing 3D models of objects in a collaborative robot workspace, at the first stage it is necessary to describe the sequence of the main stages:

- reading a frame from the camera;
- image processing for object recognition;
- building a point cloud;
- visualization of a 3D model.

Let's consider each of these stages in the form of mathematical models. The camera captures frames in the form of a pixel matrix, which is fed to the program input as:





$$I = H \times W \times C \tag{1}$$

$I$  – image;

$H$  – image height;

$W$  – image width;

$C$  – number of color channels (in the case of a color image  $C=3$ ).

For image processing, we will use the MobileNetV2 model, which is loaded using TensorFlow, designed to classify objects in a frame. Before passing the image to the model, it is scaled to size , which is the standard input image size for MobileNetV2.

Then the image preprocessing, that is, when the image is normalized and scaled to values from -1 to 1, which is the standard normalization for the MobileNetV2 model, can be described by the following representation:

$$I_{norm} = \frac{I - 127.5}{127.5} \tag{2}$$

$I_{norm}$  – normalized image;

$I$  – original image;

127.5 – this is the average value of the range [0,255].

The value 127.5 in image preprocessing is often used in neural networks, particularly when preparing input images for deep learning. This value is used as part of the normalization process of pixel values to standardize the data before feeding it to the neural network, which helps the network learn faster and more accurately.

The normalized image is fed into a model  $f_{MobilNet}$  that performs class prediction. The model returns a probability vector for each class:

$$\bar{y} = f_{MobilNet}(I_{norm}) \tag{3}$$

$\bar{y} \in R^K$  – class probability vector;

$K$  – number of classes, for each of which the model returns the probability that the image belongs to this class.

To create a 3D model, the program builds a point cloud, which is simulated based on the intensity of the pixels of the frame. In real conditions, a special camera (for example, an RGB-D camera) is used to read the depth of each point. To calculate the spatial coordinates, it is proposed to use a fixed focal length of the camera  $f_x$  and  $f_y$





(for the  $x$  and  $y$  axes). For each pixel  $(u, v)$  with depth  $z$ , the spatial coordinates are calculated as follows:

$$x = \frac{(u - c_x) \cdot z}{f_x} \quad (4)$$

$$y = \frac{(v - c_y) \cdot z}{f_y} \quad (5)$$

$$z = d(u, v) \quad (6)$$

$(u, v)$  – pixel coordinates in the image;

$(c_x, c_y)$  – coordinates of the center point of the image (camera center);

$f_x$  та  $f_y$  – focal length along the axes  $x$  and  $y$ ;

$d(u, v)$  – depth value for a pixel  $(u, v)$ , which is simulated through normalized gray values.

A point cloud is a collection of three-dimensional points that represent the spatial coordinates  $(x, y, z)$  of an object or scene. Typically, a point cloud is created by scanning the object using 3D scanners, lidar, photogrammetry, stereo cameras, or other technologies. Each point in the cloud corresponds to a specific location in space, and sometimes also has additional attributes, such as color or reflection intensity. In this case, a point cloud ( $P$ ) is a set of spatial points:

$$P = \{(x_i, y_i, z_i) \mid i = 1, 2, \dots, N\} \quad (7)$$

$N$  – the number of points obtained from the image.

Visualization of a 3D model of objects in a collaborative robot workspace is the visualization of a cloud of points in space, that is, a visualization object is created and a cloud of points ( $P$ ) is added to it, which is updated with each frame iteration.

### **Software implementation of the program for processing 3D models of objects in a collaborative robot workspace**

The choice of the Python programming language for implementing a program for processing 3D object models in the workspace of a collaborative robot manipulator is optimal due to its powerful libraries and ease of integration with modern computer





vision and machine learning tools. Python has a large set of ready-made libraries, such as OpenCV for image processing, Open3D for working with 3D geometry, and TensorFlow for deep learning, which allows you to significantly simplify the process of creating complex object recognition and analysis algorithms. Due to the simplicity of the syntax and high readability of the code, Python is an ideal choice for developers working with artificial intelligence algorithms and 3D data processing, as it allows you to quickly prototype and test solutions. Python's high compatibility with various hardware platforms and operating systems facilitates easy integration of software for robotic systems in real conditions.

Let us present a description of the software implementation of the mathematical representation of image processing for object recognition and point cloud construction with 3D model visualization.

```
def predict_objects(frame):
    img = cv2.resize(frame, (224, 224))
    img = tf.keras.applications.mobilenet_v2.preprocess_input(img)
    img = np.expand_dims(img, axis=0)
    predictions = model.predict(img)
    decoded_predictions =
tf.keras.applications.mobilenet_v2.decode_predictions(predictions, top=3)
    return decoded_predictions[0]
```

This code snippet is used to recognize objects in an image captured by a camera. First, the frame is scaled to 224x224, which is a requirement of the MobileNetV2 model, and then the data is processed to match the model. The `model.predict(img)` function makes a prediction for the objects in the frame, and then `decode\_predictions` decodes the results, returning a list of the three most likely objects and their probabilities.

```
predictions = predict_objects(frame)
for i, (imagenet_id, label, score) in enumerate(predictions):
    text = f'{label}: {score:.2f}'
    cv2.putText(frame, text, (10, 30 + i * 30),
cv2.FONT_HERSHEY_SIMPLEX, 1, (255, 0, 0), 2)
```

This code snippet displays the results of object recognition on a video frame in real time. Specifically, it gets object predictions from the `predict\_objects(frame)` function, and then for each recognized object, writes its label (`label`) and probability (`score`) to the video frame. Text is applied to the image using `cv2.putText` to visually label the identified objects along with their probabilities at the given positions.

```
depth_image = cv2.cvtColor(frame, cv2.COLOR_BGR2GRAY)
```







```
depth_image = cv2.resize(depth_image, (640, 480))
```

```
depth_image = np.float32(depth_image) / 255.0
```

This code snippet processes a video frame, converting it to grayscale to simulate image depth. First, `frame` is converted to black and white using `cv2.COLOR\_BGR2GRAY`, then resized to a standard 640x480 pixels. Finally, the pixel values are normalized to a range of 0 to 1, which makes it easier to perform further calculations to simulate the point cloud.`pcd = o3d.geometry.PointCloud()`

```
h, w = depth_image.shape
```

```
fx, fy = 500, 500 # Simulating focal lengths
```

```
cx, cy = w // 2, h // 2
```

```
points = []
```

```
for v in range(h):
```

```
    for u in range(w):
```

```
        z = depth_image[v, u]
```

```
        x = (u - cx) * z / fx
```

```
        y = (v - cy) * z / fy
```

```
        points.append((x, y, z))
```

```
pcd.points = o3d.utility.Vector3dVector(np.array(points))
```

This code snippet creates a point cloud object, `pcd`, to display a 3D structure based on a depth image `depth\_image`. Each pixel in the image is converted to a 3D coordinate (x, y, z) using the focal lengths `fx` and `fy` and the image center `(cx, cy)` to calculate the spatial location of each point. The resulting coordinates are added to a list `points`, which is then converted to an Open3D-compatible format and assigned to `pcd.points`.`vis.clear_geometries()`

```
vis.add_geometry(pcd)
```

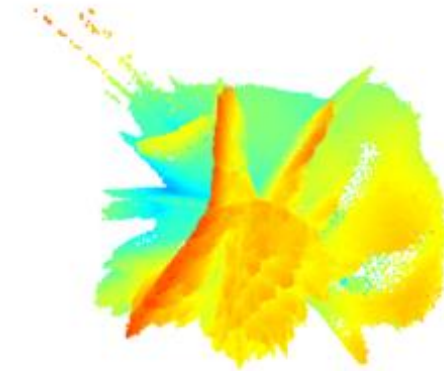
```
vis.poll_events()
```

```
vis.update_renderer()
```

This code snippet updates the point cloud visualization in the Open3D window. It first clears the previous geometry using `vis.clear\_geometries()`, and then adds a new point cloud `pcd` using `vis.add\_geometry(pcd)`. The `vis.poll\_events()` and `vis.update\_renderer()` calls process the events and update the visualization to reflect the current changes in real time.

An example of the program processing 3D models of objects in collaborative robot workspace based on an HD camera is shown in Figure 1.





a)

a) «Video Stream» window

b)

b) «3D Object Models» window

**Figure 1:** Example of the program processing 3D models of objects in a collaborative robot workspace based on an HD camera

Let us conduct a series of experiments to evaluate the performance of the program for processing 3D models of objects in a collaborative robot workspace at different settings of the video stream frame rate. We investigate how the program processes data from the camera in real time under different settings and conditions, for example, by changing the frame rate of the video stream. This will allow us to determine the delays in displaying data and visualizing the 3D model and to assess how quickly the system updates the image when the load increases. In the conclusions, present a table with the data. Table 1 shows the values of the frame rate (FPS), the average frame processing time, the image update delay and the point cloud update rate in real time.

**Table 1:** The first experiment results

Frame rate (FPS)	Average processing time (ms)	frame time (ms)	Image refresh delay (ms)	Point cloud refresh rate (FPS)
15	53		72	10
20	62		87	13
25	77		104	17
30	92		123	20
35	111		141	22

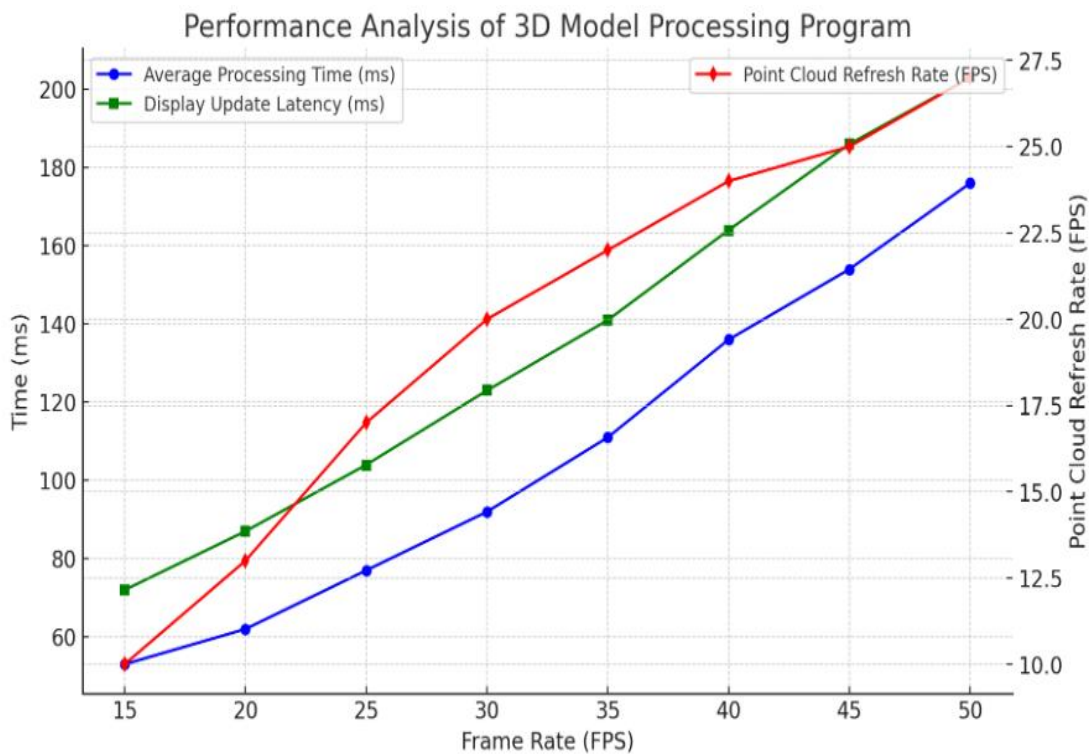






40	136	164	24
45	154	186	25
50	176	203	27

Let us present the obtained data of the first experiment in the form of a combined graph in Figure 2.



**Figure 2:** Combined graph of 3D modeling program performance analysis

The data from the first experiment allows us to assess the impact of frame rate on the performance and ability of the program to process 3D models in the collaborative robot workspace. At a low frame rate of 15 frames per second (FPS), the system demonstrates an average frame processing time of 53 ms and an image refresh delay of 72 ms, and the point cloud refresh rate is 10 FPS. With an increase in frame rate to 20 FPS, the frame processing time increases to 62 ms and the delay to 87 ms, indicating an increased load on the system. At a rate of 25 FPS, frame processing





increases to 77 ms and the delay to 104 ms, indicating that an increase in frame rate requires additional computing resources and affects the refresh rate.

At 30 FPS, the processing time increases to 92 ms and the delay reaches 123 ms, which is repeated at each subsequent increase: frame processing reaches 111 ms at 35 FPS and 136 ms at 40 FPS, and the delay increases to 141 ms and 164 ms, respectively. At a high frame rate of 50 FPS, the system processes frames in 176 ms with an update latency of 203 ms, indicating some limitations for real-time processing. The point cloud update rate also increases with frame rate, reaching 27 FPS at the maximum input stream rate of 50 FPS, indicating the system's ability to update the 3D visualization faster as the amount of data increases.

The second experiment is associated with different lighting conditions, which makes it possible to check how the results of recognition and point cloud construction change when the illumination level changes. The results obtained during the second experiment are given in Table 2.

**Table 2:** The second experiments results

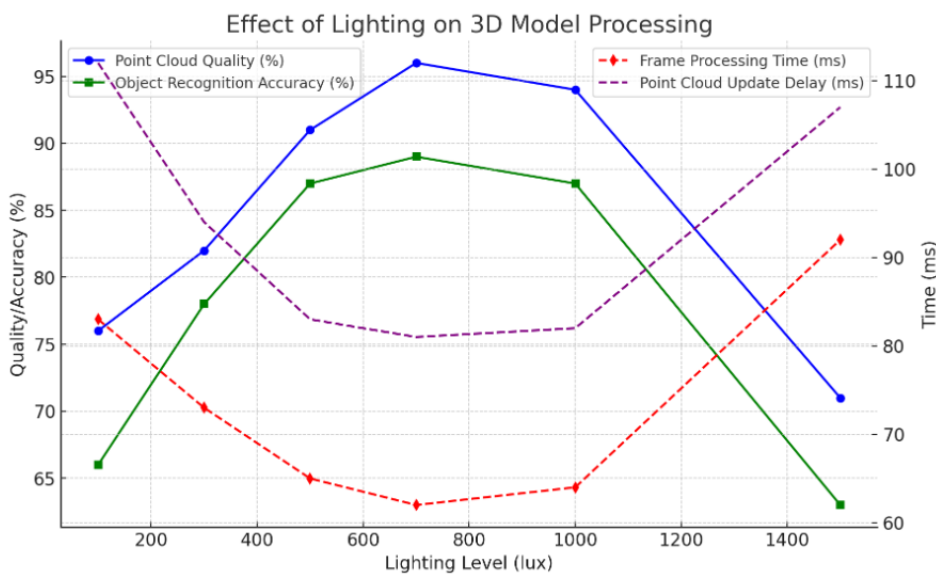
Lighting level (lux)	Point cloud quality (%)	Object recognition accuracy (%)	Frame processing time (ms)	Point cloud update delay (ms)	Notes
100	76	66	83	112	Low light, strong shadows
300	82	78	73	94	Normal daylight, weak shadows
500	91	87	65	83	Moderate artificial lighting





700	96	89	62	81	Bright artificial lighting, no shadows
1000	94	87	64	82	Very bright lighting, slight overexposure
1500	71	63	92	107	Excessive lighting, overexposure and glare

Let us present the obtained data of the second experiment in the form of a combined graph in Figure 3.



**Figure 3:** Combined graph of the impact of lighting on 3D model processing

Analysis of the obtained experimental data shows a significant influence of the illumination level on the quality of the point cloud and the accuracy of object recognition in the collaborative robot workspace. At low illumination (100 lux), the quality of the point cloud is 76%, and the accuracy of object recognition is 66%, which indicates a decrease in quality due to the presence of shadows. With an increase in illumination to 300 lux, the quality of the point cloud and the accuracy of recognition





increase to 82% and 78%, respectively, and the frame processing time decreases to 73 ms, which indicates an improvement in the conditions for processing. The optimal level for processing is the illumination level within 500-700 lux, where the quality of the point cloud reaches 91-96%, the accuracy of recognition is 87-89%, and the frame processing time decreases to 62 ms. This is explained by the stability of the lighting conditions and the absence of shadows. Overillumination conditions (1000 lux) show a slight decrease in point cloud quality to 94%, while accuracy remains stable at 87%, although slight overillumination appears. Under excessive illumination (1500 lux), point cloud quality drops sharply to 71%, and recognition accuracy drops to 63% due to the influence of glare, which significantly degrades the system's ability to accurately recognize objects.

## **Conclusion**

The article considered the process of developing software for processing 3D models of objects in a collaborative robot workspace using an HD camera. Based on modern methods of computer vision and neural networks, it was possible to create a program that is capable of recognizing and visualizing objects in real time, using the MobileNetV2 architecture for accurate and fast recognition. The aspects of integrating 3D visualization into the robot's working area to build accurate point clouds were also considered, which allows forming three-dimensional models of objects and spatially assessing their positions, which is especially important for collaborative environments. The use of OpenCV and Open3D libraries ensured fast processing of the video stream and convenient work with 3D data. The program allows robot-manipulators to work more efficiently, reducing the risk of collisions and increasing safety due to the accurate determination of the location of objects and the ability to recognize them in dynamic conditions. This also opens up the possibility for further automation in industrial applications, where the presence of an accurate 3D picture of the workspace can optimize the performance of tasks by manipulators. The work demonstrates that the further development of such software systems has great potential in the field of robotics, especially in Industry 5.0, where accuracy and integration with artificial intelligence are becoming critically important. The developed software solution can become the basis for complex robotic systems that require advanced visual control and analysis capabilities.

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